

HUAJING GROUP

NO.2 Zong Fu Road, Chengdu 610016 China
Tel: +86-28-86729898, Fax: +86-28-86729393
info@durata.com
www.durata.com

HUAJING

TECHNICAL SPECIFICATION FOR ZINC MANGANESE DIOXIDE BATTERIES

R20-Metal-701A



PROMULGATE DATE: January, 2026

SPEC. No.: TS-ZnMn-701A

The Manufacturer reserves the right to modify product specification and data stated herein without any prior notice and the right to finally interpret this technical specification.

1. Scope

This specification defines the technical requirement for R20P full metal jacket extra heavy duty batteries.

Cross Reference:	DURATA	IEC	GB	JIS	Other
	701A	R20	R20	SUM-1	D

2. Purpose

To assure that any R20 full metal jacket batteries manufactured by DURATA will meet and exceed our customers' expectation.

3. Normative Reference

IEC 60086-1: 2021 *Primary Batteries—Part 1: General*

IEC 60086-2: 2021 *Primary Batteries—Part 2: Physical and Electrical Specifications*

IEC 60086-5: 2021 *Primary Batteries—Part 5: Safety of batteries with aqueous electrolyte*

GB 24427-2021 *Content Limitation of mercury, cadmium and lead for anode primary battery*

4. Fundamental Parameter

Item	Data
Item NO.	701A
Chemical System	ZINC-MANGANESE DIOXIDE (Zinc chloride electrolyte)
Primary Component	Zinc, Manganese dioxide, Acetylene black, Zinc chloride

Item	Data
Nominal Voltage	1.5 volt
Average Weight	89.0 g
Jacket	Full Metal Jacket
Nominal Capacity	3800 mAh ^a
Mercury content	Less than 1 ppm ^b
Packing	2 pcs/shrink pack ^c

Note:

a) Discharge condition: 10 Ω 4 h/d, end point voltage 0.8 v at 20±2 °C.

b) No mercury is added in the products during manufacturing.

c) We can make various kinds of packages as per the customers' request.

5. Electrical Characteristics

/	Off-load voltage	Short circuit current	Acceptance Standard
Initial ^a	1.650 V	6.5 A	GB/T 2828.1-2012 commonly I sampling AQL=0.4
After 12 months	1.600 V	5.5 A	

Note:

a) Initial means that within 60 days after manufacture date, at temperature 20±2 °C, with relative humidity of (55±20)%.

6. Service Time

Discharge Conditions			IEC Standard	MAD ^a	
Discharge load	Daily period	EV V		Initial	After 12months
3.9 Ω	1 h/d	0.9	/	610 min	550 min
3.9 Ω	24 h/d	0.9	/	450 min	400 min
10 Ω	4 h/d	0.9	18.0 h	29.0 h	26.5 h
2.2 Ω	b	0.9	85 min	240 min	205 min
2.2 Ω	1 h/d	0.9	2.0 h	5.5 h	5.0 h

Note:

a) Condition: temperature 20±2 °C, relative humidity (55±20)%.

b) 4 min per 15 min, 8 h per day.

Explanation:

1) The result of the average discharging time under each discharge condition shall be equal to or more than the average minimum time.

2) 8 pieces of batteries were tested under each discharge condition.

7. Using Advice

The battery is especially suitable for tape-recorder and radio with high current loads as well as frequently used torch.

8. Electrolyte Leak Proof Characteristics

Item	Condition	End Period	Result	Acceptance Standard
Over-discharge	3.9 Ω 24 h/d discharge at 20±2 °C, (55±20)% RH	E.P.V= 0.6 V		N=8 Ac=0 Re=1
Storage	At temperature 20±2 °C, (55±20)% RH	24 months	There shall be no deformation exceeding the specified dimensions, nor leakage ^a recognized by human eye.	Less than 300 ppm
	At temperature 45±2 °C, (50±15)% RH	30 days		N=40 Ac=1
	At temperature 50±2 °C, (50±15)% RH	48 h		Re=2

Note:

a) Leakage means unplanned escape of electrolyte, gas or other material from a battery.

9. Safety Characteristics ^a

Item	Test Procedure	End Period	Result	Acceptance Standard
External short circuit	An undischarged battery is directly connected with its positive and negative polarity.	24 h	There shall be no explosion ^b of battery.	N=5 Ac=0 Re=1
Incorrect installation	One of four pieces of batteries connected in series has to be connected with its reversed polarity.	24 h		N=20 Ac=0 Re=1
Storage after partial use	Discharge by 1.5 Ω, 4 min per 15 min, 8 hour per day until the service time falls by 50% of MAD value and followed by storage at 45±2 °C	30days	There shall be no explosion ^b of battery, nor leakage recognized by human eye.	N=5 Ac=0 Re=1

Note:

a) Condition: at temperature 20±2 °C.

b) Explosion means an instantaneous release wherein solid matter from any part of the battery is propelled to a distance greater than 25 cm away from the battery.

10. Caution for Use

a) Since this battery is non-rechargeable, it is risky if the battery is charged / recharged and it may lead to electrolyte leakage or damage to the device.

- b) The battery should be inserted with regards to polarity (+ and -).
- c) Short circuit, heating, forcing discharging, disposing of in fire, welding/soldering and dismantling the battery are prohibited.
- d) Replace all batteries of a set at the same time. Different electrochemical systems, grades or brands should not be mixed together. Otherwise, it may lead to leakage.
- e) Keep batteries out of the reach of children.
- f) Remove exhausted batteries promptly.

11. Shelf Life and Expiry Date Marking

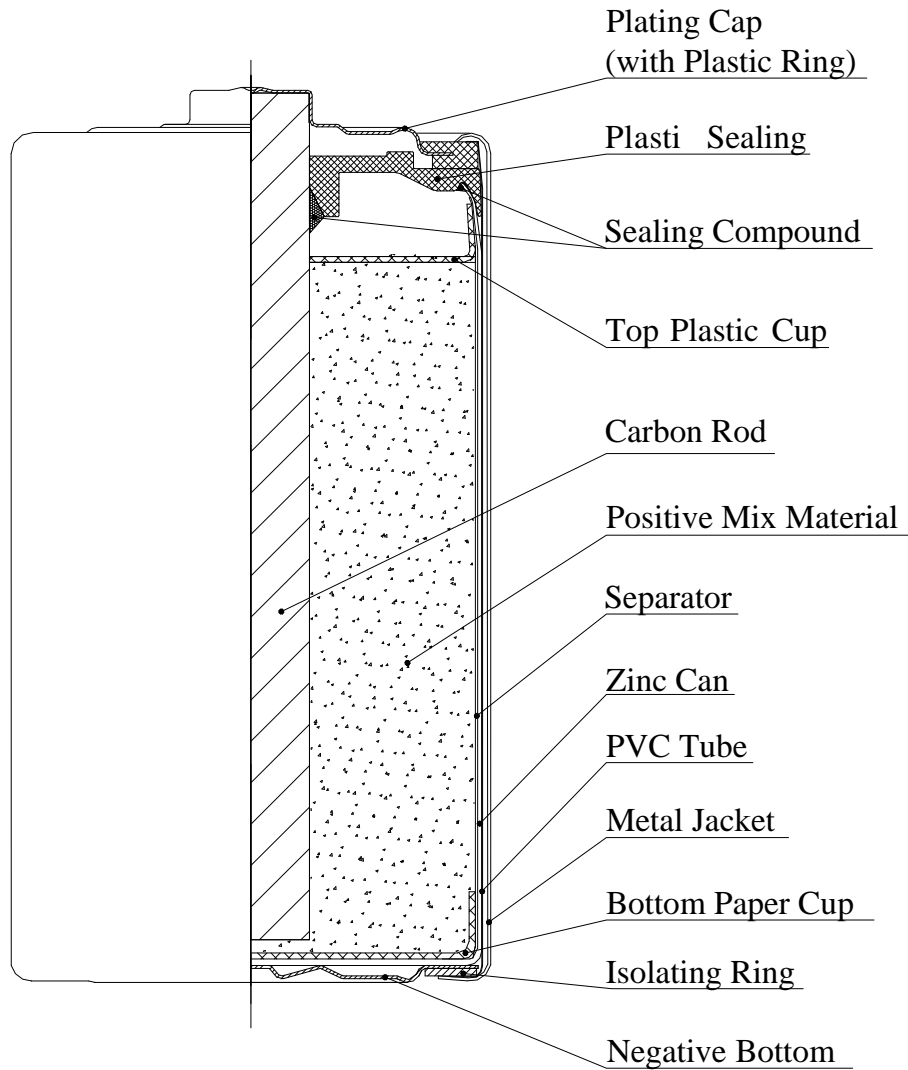
Shelf Life: 36 months after production under proper storage condition.

Expiry Date Marking: best before date are marked on the bottom of finished cell.

12. Battery Structure (Page 7)

13. Battery Dimension(Page 8)

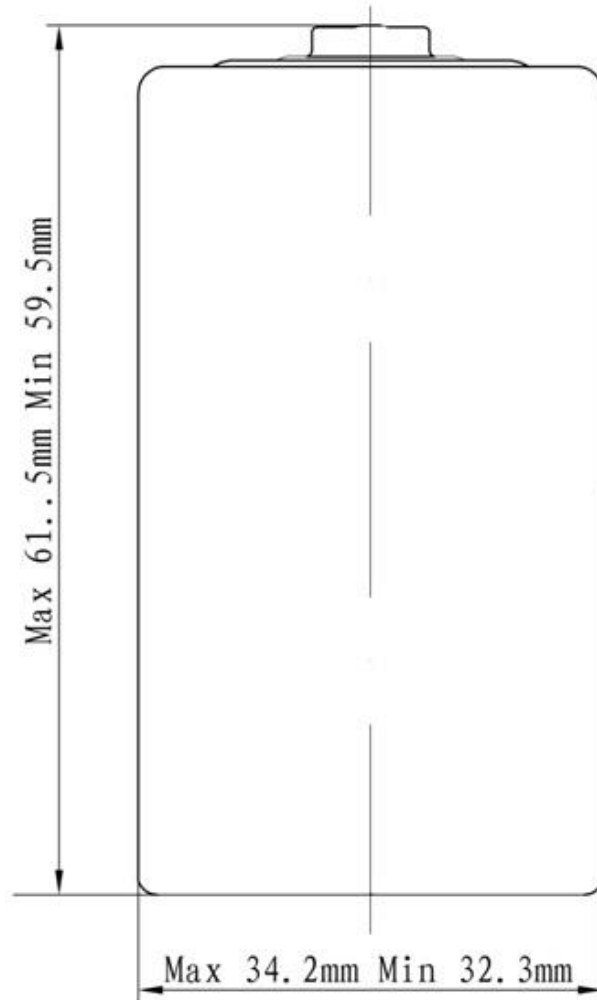
Battery Structure



Battery Structure

R20-Metal-701A

Battery Dimension



Battery Dimension

R20-Metal-701A